

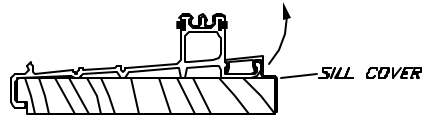
DOOR INSTALLATION INSTRUCTION

PRE INSTALL FIXED PANEL INTO FRAME BEFORE INSTALLING DOOR.

TO ANCHOR - #10 x 2 1/2" OR 3" TRUSS HEAD SCREWS ARE RECOMMENDED.

ALLOW MINIMUM OF 1"(25MM) SCREW BITE INTO SUBFRAME.

A- LIFT INTERIOR SILL COVER BY PULLING IT UP TO EXPOSE ANCHOR HOLES.



B- POSITION DOOR WITHIN ROUGH OPENING.

C- MARK LINE INDICATING EXTERIOR OF SILL.

D- APPLY BEAD OF CAULK JUST INSIDE OF THE MARKED LINE.

E- SHIFT FRAME BACK INTO PLACE OVER CAULKING. PROVIDE TEMPORARY RESTRAINT.

F- LEVEL SILL, SHIM AS REQUIRED AND ANCHOR.

G- PLUMB JAMBS, SHIM AND ANCHOR.

H- LEVEL HEADER, SHIM AND ANCHOR.

NOTE: MEASURE PRAME DIAGONALLY TO CHECK FOR SQUARENESS.

I- INSERT OPERATING SASH, HEADER FIRST THEN ADD INTERLOCK COVER (HAMMER INTO PLACE THROUGH A WOOD BLOCK.)

J- CHECK FOR PARALLEL LINES BETWEEN SASH AND FRAME. ADJUST SHIMS AND ANCHOR IF REQUIRED.

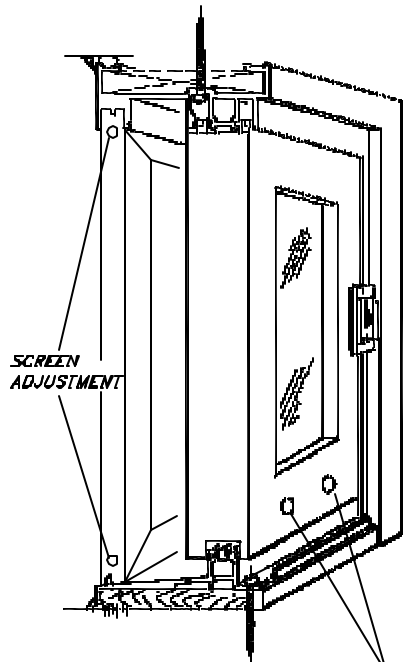
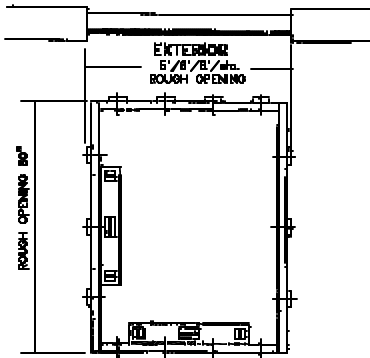
K- ADJUST SASH AND SCREEN HEIGHT TO ALIGN WITH LOCKS IF REQUIRED.

L- PRESS INTERIOR SILL COVER INTO POSITION.


M- FILL CAVITY BETWEEN FRAME AND ROUGH OPENING WITH INSULATION OR FOAM. DO NOT OVERFILL.

N- CAULK FRAME PERIMETER AT EXTERIOR AND INTERIOR.

O- MAINTENANCE - WASH GLASS AND FRAME WITH NON-ABRASIVE CLEANER. AND OCCASIONAL SILICONE SPRAY ON WEATHERSTRIP WILL MAINTAIN EASE OF OPERATION.



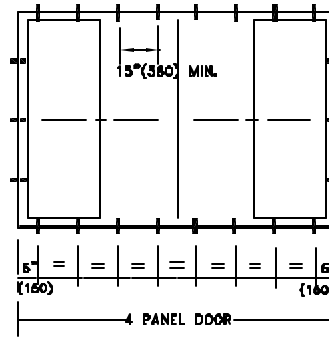
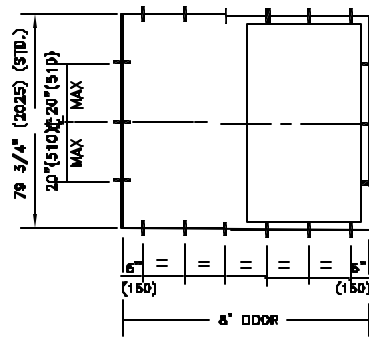
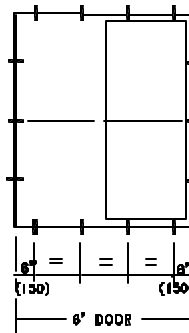
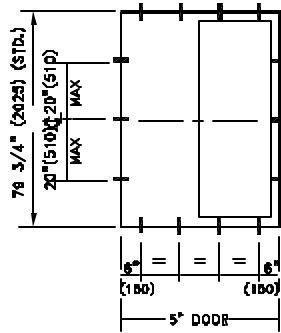
**SASH HEIGHT ADJUSTMENT
(REMOVE COVER PLUG AND USE SCREW DRIVER)**


ITEM.	QTY.	DWG.NO./CAT.NO.	DESCRIPTION	MATERIAL		
 30 Constellation Court Toronto, Ontario M9W 1K1		SHEET 1 / 2			DR. BY.	R.N.
		NO.	REVISION	DATE	DATE	Mar.98
		1.	K.C.	Aug.06	SCALE	
		DOOR INSTALLATION INSTRUCTION			600-000	

DOOR INSTALLATION INSTRUCTION

TYPICAL ANCHOR SPACING FOR STANDARD SIZE DOORS.

LOCATION OF ANCHORAGE FOR NONSTANDARD SIZES OR SPECIAL CONDITONS
TO BE ESTABLISHED BY FACTORY.



ITEM.	QTY.	DWG.NO./CAT.NO.	DESCRIPTION	MATERIAL		
 30 Constellation Court Toronto, Ontario M9W 1K1	SHEET 2 / 2		DOOR INSTALLATION INSTRUCTION	DR. BY.	R.N.	
	NO.	REVISION		DATE	DATE	Mar.98
	1.	K.C.		Aug.06	SCALE	
					600-000	